

5300 Series

Relief Valves
400 to 10,500 psig



Features

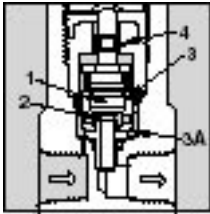
Zero leakage up to 95% of cracking pressure
No chatter or squeal
Positive reseal at a high percentage of cracking pressure
No pressure rise with increasing flow
Externally adjustable

Technical Data

Body Construction Materials	Brass, 303 or 316 stainless steel
O-ring Materials	Buna N, neoprene, and Viton®
Poppet Materials	<ul style="list-style-type: none"> • Liquid service: CRES 440C • Gas service to 3074 psi: Kel-F® • Gas service above 3074 psi: Polyimide (Vespel®)
Retainer Stem	303 stainless steel
Seat Material	17-4 PH stainless steel
Spring Material	17-7 PH stainless steel
Backup Rings	Teflon®
Operating Pressure	400 to 10,500 psig (28 to 724 BAR); specify cracking pressure
Proof Pressure	<ul style="list-style-type: none"> • Gas: 4500 psig (Kel-F®); 10,500 psig (Polyimide) • Liquid: 16,000 psig
Burst Pressure	<ul style="list-style-type: none"> • Brass: over 30,000 psig • Stainless steel: over 40,000 psig
Temperature Range	-20° F to +350° F (-29° C to +177° F) <i>Based on o-ring & body material, see "How to Order"</i>
Connection Sizes	<ul style="list-style-type: none"> • ¼" to ½" female pipe • ¼" to 1" female tube

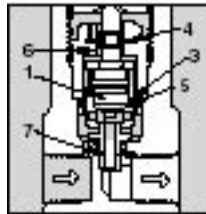
Note: Proper filtration is recommended to prevent damage to sealing surfaces.

How it Works



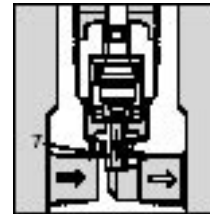
Closed

In the closed position, the poppet (1) is impressed against the orifice (2) by the spring and seals of the orifice. This impression is limited by the poppet retainer (3) which bottoms on the shoulder of the orifice nozzle unit at point 3A. As system pressure rises, pressure within the poppet retainer and above the poppet increases, effecting further sealing efficiency. As pressure rises above normal operating pressure, the poppet retainer (3) moves upward overcoming breakaway friction of the o-ring seal (4) before the preset cracking pressure is reached. This insures extremely precise cracking pressure accuracy.



Cracking

When system pressure rises above the cracking pressure, the force at area 6 is increased and overcomes the preset spring force, permitting the poppet retainer (3) to continue its upward movement and lift the poppet (1) away from the orifice (5), permitting flow through the orifice passage (7).



Open

Under conditions of flow, back pressure in the orifice nozzle (7) reduces the effective downward force on the poppet, which allows the poppet retainer unit to open further, providing increased flow with little or no increase in pressure. Where the valve is used as a sequence or priority valve, the downstream pressure buildup permits the poppet to open fully, allowing flow with minimum pressure drop.

Circle Seal Controls

2301 Wardlow Circle • PO Box 3300 • Corona, CA 92880

Phone (951) 270-6200 Fax (951) 270-6201

www.circle-seal.com

relief valves

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Cracking Pressure Tolerance: ±5%

Flow at cracking pressure: Gas = 5cc/min
Teflon® seals = 0.02 scfm

Reseal pressure

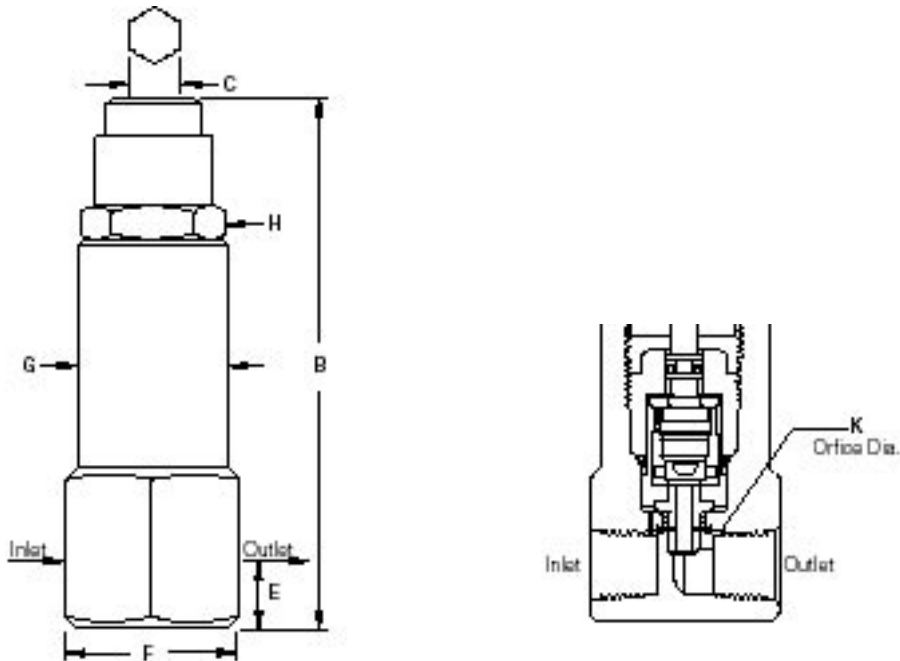
Crack Pressure Reseal Pressures

400–599 psi	80% of C.P.
600–899 psi	85% of C.P.
900–5999 psi	90% of C.P.
6000 psi & greater	95% of C.P.

Leakage at reseal pressure

Gas	Ascending pressure = zero to 95% of cracking pressure Descending pressure = zero at reseal
Liquid	Ascending pressure = 5cc/min maximum to 95% of cracking pressure Descending pressure = 15cc/min maximum at reseal

Dimensions (inches)

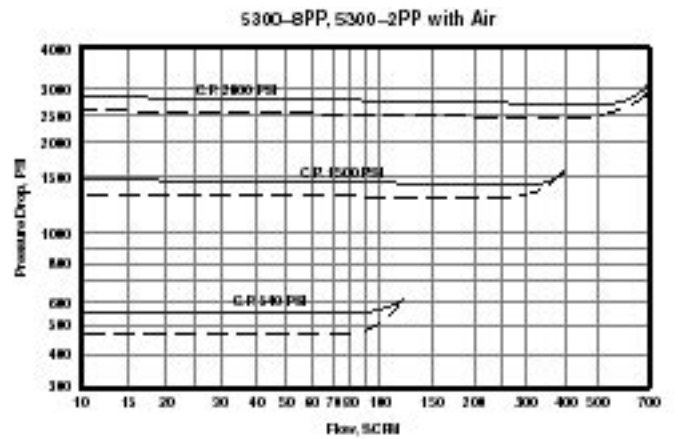
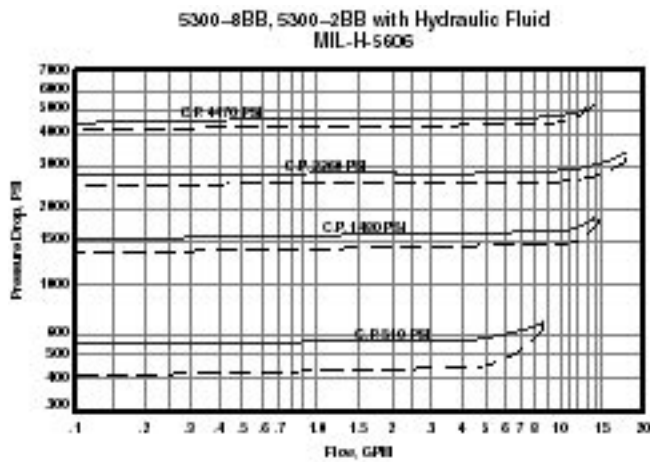
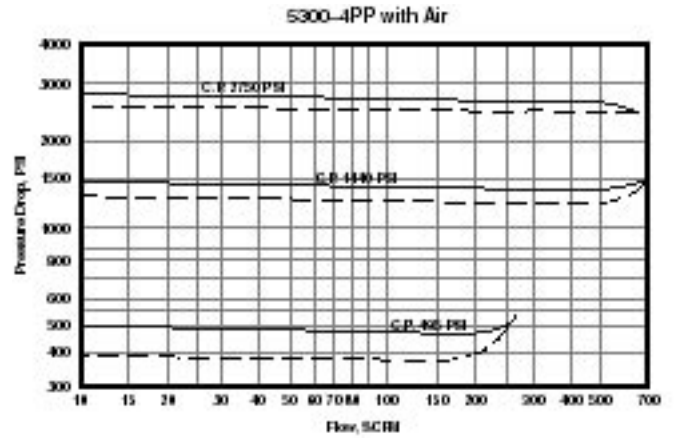
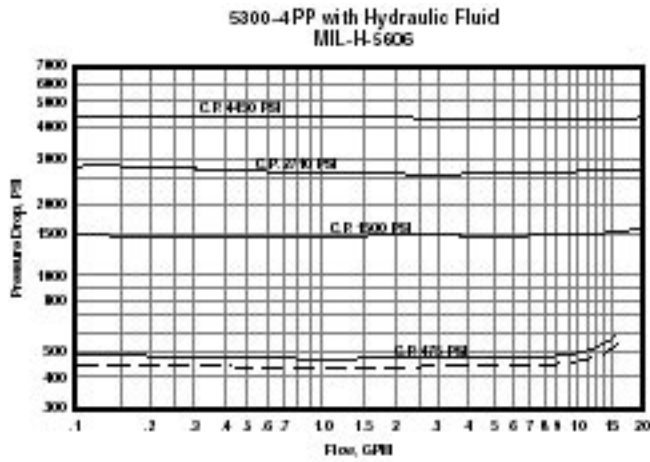


Tube Size	C.P. Range (PSI)	B Max.	C Hex	E	F Hex	G Dia.	H Hex	K Dia.	Weight (lbs)	
1/4", 3/8"	420–3074	4.88	1/2	0.52	1.63	1.38	1.25	0.125	1.6	1.5
	3075–10,500	5.78	3/8	0.52	1.63	1.38	1.25	0.125	1.8	1.7
1/2"	420–3074	4.88	1/2	0.70	1.88	1.38	1.25	0.125	1.6	1.5
	3075–10,500	5.78	3/8	0.70	1.88	1.38	1.25	0.125	1.8	1.7
3/4"	400–2299	7.01	9/16	0.94	2.50	1.75	1.50	1.88	—	—
	2300–10,500	8.48	1/2	0.94	2.50	1.75	1.50	1.88	—	—
1"	400–2299	7.01	9/16	0.94	3.00	1.75	1.50	1.88	—	—
	2300–10,500	8.48	1/2	0.94	3.00	1.75	1.50	1.88	—	—

Pipe Size	C.P. Range (PSI)	B Max.	C Hex	E	F Hex	G Dia.	H Hex	K Dia.	Weight (lbs)	
1/4"	420–3074	4.88	1/2	0.52	1.50	1.38	1.25	0.125	1.6	1.5
	3075–10,500	5.78	3/8	0.52	1.50	1.38	1.25	0.125	1.8	1.7
1/2"	400–2299	7.01	9/16	0.82	2.00	1.75	1.50	0.188	3.2	3.0
	2300–10,500	8.48	1/2	0.82	2.00	1.75	1.50	0.188	3.7	3.5

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Typical Flow Curves

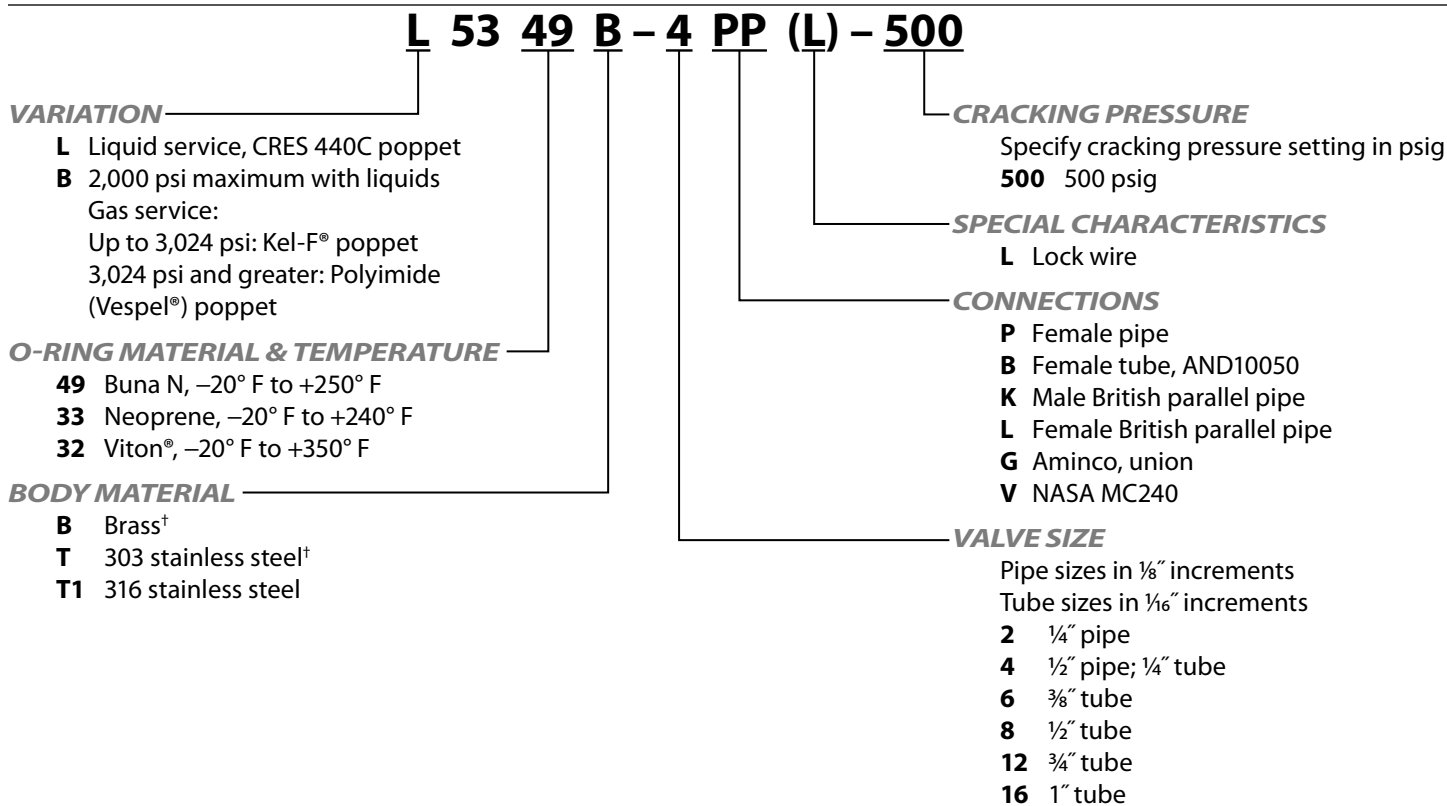


Increasing flow - - - -

Decreasing flow - - - -

5300 Series

How to Order



† For PED applications, brass bodies are limited to a maximum temperature use of +100° F (+38° C)

Back pressure: Any back pressure above atmosphere reduces the cracking pressure by 0.35 psi for each 1.0 psi of back pressure.

Repair Kits

In normal service, the only part(s) which may require replacement is(are) the seal(s). A repair kit may be ordered by placing a 'K/' in front of the complete part number (i.e. K/5349B-4PP).

Cracking Pressure Spring Ranges

Consult factory for replacement spring part numbers

Dash No. (Valve Size)	C.P. Range	Dash No. (Valve Size)	C.P. Range
	400-700		420-600
	550-950		575-850
	850-1350		825-1190
-4PP (1/2")	1250-2000	-2PP (1/4")	1170-1650
-12BB (3/4")	1650-2700	-4BB (1/4")	1500-2075
-16BB (1")	1900-3500	-6BB (3/8")	1710-2570
	3100-7200	-8BB (1/2")	2300-3120
	4000-10,500		3030-4100
			3890-7560
			4000-10,500

For Your Safety

It is solely the responsibility of the system designer and user to select products suitable for their specific application requirements and to ensure proper installation, operation, and maintenance of these products. Material compatibility, product ratings and application details should be considered in the selection. Improper selection or use of products described herein can cause personal injury or property damage.

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